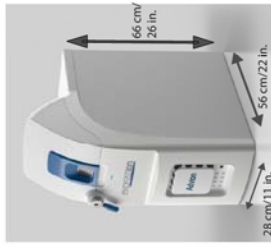


Overview

A novel compact single quadrupole mass spectrometer for hood-based applications in the analysis of chemical reactions.

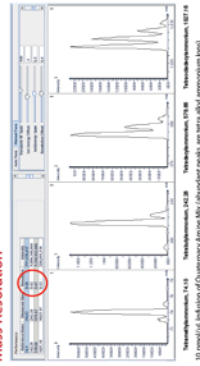
Introduction

Medicinal chemists routinely face synthesizing over a hundred new chemical entities (NCEs) each year for testing as pharmaceutical drug candidates. The goal is to prepare a high yield, relatively pure product via an optimized synthetic route. TLC and LC/MS are routinely used to monitor and guide these reaction outcomes. In most cases the LC/MS technology is only available through a central core facility or via shared open access of systems. A preferred alternative is a personal small LC/MS system located in a hood adjacent to the synthetic reaction apparatus. This presentation will describe such an LC/MS system used to monitor and optimize a Suzuki coupling reaction.

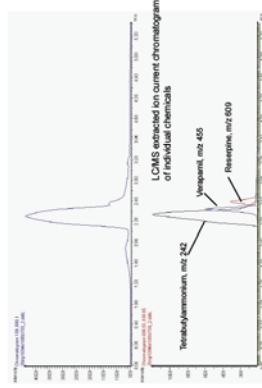


Methods & Materials

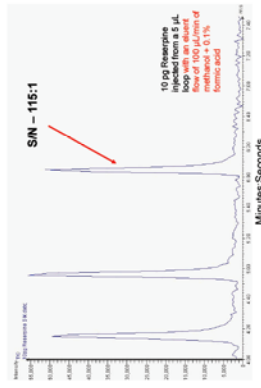
Mass Resolution



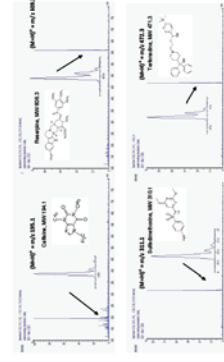
Why is Mass Spectrometry Useful? MS provides selectivity



Sensitivity - 10pg Reserpine FIA - SIM Mode

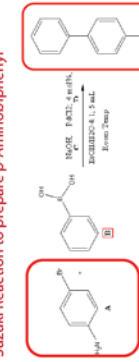


UPLC/MS - Five-Component Mix: Representative Mass Spectra



Results

Synthesis Experimental Suzuki Reaction to prepare p-Aminobiphenyl



CHX	CONDN	CHX/CONDN	CHX/MSD	MSD	PKCD	CHX/CHN
Me (95%)	Et (5%)	120	40	178	181	181
Me (95%)	Et (5%)	0.005	0.005	0.040	0.045	0.045
Me (95%)	Et (5%)	0.01	0.01	0.085	0.095	0.095
Me (95%)	Et (5%)	0.03	0.03	0.28	0.35	0.35

100% Me, 5% Et

Waters Acquity UPLC/MS with expression CMS

Experimental:

- expression CMS interfaced to Waters Acquity UPLC system
- 5 min gradient 5 mM ACN/H2O to 95% ACN/H2O, 0.1% Formic Acid
- Waters UPLC test mix used: Acetaminophen, Caffeine, Reserpine, Sulfadimethoxine, Terfenadine.
- Scan speed of 5000 u/s gives 15 data points across 3 s wide peak while scanning 1000 m/z span

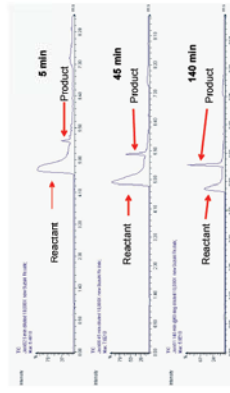
10 pmol/L solution of Quinazolinone, 14.9 min; Reserpine, 45.8 min; Terbutylammonium, 187.8 min

Suzuki Reaction Monitoring Reaction Procedure

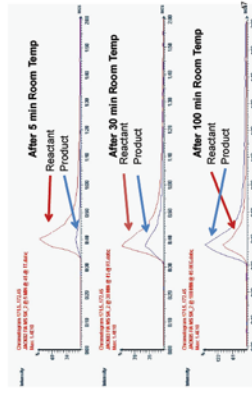
- Set up LC/MS system in hood with mobile phase flowing
- Commence Suzuki reaction stirring at room temperature at 5 mL scale
- Quantitative yield would be 985 mg in 5 mL aqueous EtOH
- At 10 min, remove 10 µL aliquot from stirred reaction mixture
- Dilute the 10 µL into 10 mL water (1,000-fold dilution)
- Inject 10 µL into LC/MS system
- Monitor product rate in 6 min OR
- Remove LC column
- get FIA-MS results in 1 min!

• Repeat at selected time points until reaction is optimized under existing conditions

LC/MS Analysis of Suzuki Reaction - Results in 6 minutes



FIA-MS of Suzuki Reaction - Results in 1 minute



Compact and convenient mass spectrometry



Summary

The goal of a synthetic reaction is to produce a high yield of the desired product in a minimum period of time. Monitoring a reaction mixture over the course of time with a selective detector can allow one to optimize this process. This work describes the use of a new compact single quadrupole electrospray mass spectrometer (CMS) to monitor a representative Suzuki coupling reaction in real-time. Aliquots of the crude reaction mixture are taken at sequential time points, diluted with aqueous methanol and analyzed by LC/MS as well as flow injection analysis (FIA) MS. The results demonstrate the proof of principle for this approach for real-time reaction monitoring using mass spectrometry.

- A fresh new perspective and an alternative to traditional MS products
- Fast answers in space-restricted labs
- Does not compromise your performance requirements or your budgets
- A Mass Spec for the Masses